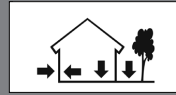




SCHÖNOX® PL PLUS

Ready mixed repair mortar for use from 3 - 30 mm

sturdy, resin-modified cement based repair mortar for filling holes on walls and floors. Quickly ready for laying. Consumption reduction by 30 % due to use of lightweighted fillers. High physical properties. Little shrinkage. For internal and external application.



Product characteristics

- EMICODE EC 1^{PLUS}: very low emission
- sturdy
- flexible
- ready for laying after approx. 2 hours
- contains lightweighted fillers
- very low consumption / very high coverage
- waterproof
- frost resistant
- rapid setting and hardening
- suitable for application on subfloor heating systems
- low tension/stress
- synthetic resin-modified
- layer-thickness 3 to 30 mm without aggregates
- low in chromate according to REACH

Applications

SCHÖNOX PL PLUS is suitable for patching, filling, repairing and levelling:

- of subfloors under self levelling SCHÖNOX floor levelling compounds
- under ceramic coverings and natural stones
- of staircase steps and platforms
- as a repairing mortar for filling holes and deepenings
- for forming sloping screeds

SCHÖNOX PL PLUS is used in particularly for full-surface levelling:

- on balconies and terraces
- in wet areas
- in swimming pools

In outdoor and wet areas is SCHÖNOX PL PLUS be protected by a SCHÖNOX waterproofing membrane and tiles.

Substrates

SCHÖNOX PL PLUS is suitable for levelling, smoothing and repairing of:

- concrete (at least 3 months old)
- aerated concrete

- cement plaster, lime-cement plaster (CS II, CS III of CS IV according to EN 998-1, compression strength $\geq 2,5 \text{ N/mm}^2$)
- masonry
- cement and rapid cement screeds
- calcium sulphate based screeds
- old ceramic coverings
- old substrates with old water-resistant adhesive residues

Requirements of substrate

- Adequate strength, load bearing capacity, dimensional stability and permanent dryness.
- Free of residues which reduce adhesion, e.g. dust, dirt, oil, fat and loose particles.
- Surface treatments or any "friable" areas of the subfloor must be mechanically removed and the subfloor repaired with SCHÖNOX leveling compounds as required.
- With subsequent installation of ceramic coverings, cement screeds are required to be at least 28 days old, match strength class F4 and display a residual moisture reading of $\leq 2.0 \text{ CM-\%}$.
- Calcium sulfate screeds should have a reading of $\leq 0.5 \text{ CM-\%}$ (heating screeds $\leq 0.3 \text{ CM-\%}$).
- Old, ceramic coverings and natural stones should be firmly laid, thoroughly cleaned and eventually abraded.
- Old water-resistant adhesives are to be mechanically removed as far as possible.
- Layers of water-soluble adhesives, e.g. sulphite-waste-adhesives, are to be mechanically removed. Remaining adhesive residues should be primed with SCHÖNOX GEA.
- Old brickwork and plaster should be solid and air-dried.
- Rooms in buildings without a basement, are to be sealed against rising dampness in compliance with the standard.

Technical data

- Pot life: approx. 20 minutes at +20 °C
- Ready for foot traffic: after approx. 2 hours
- Ready for covering:
 - after approx. 2 hours for ceramic coverings
 - after approx. 24 hours for natural and artificial stone
- Application temperature: not below +5 °C
- Material consumption: approx. 1,4 kg/m²/mm as a bonding slurry approx. 0,7 g/m²
- Reaction to fire: A1 / A1_{f1}

All values are approximate and are subject to climatic fluctuations.



SCHÖNOX® PL PLUS

- The requirements of the relevant valid standards, guidelines and data sheets apply.

Priming

- **normal absorbent substrates such as:**
 - cement screeds
 - rapid cement screeds
 - concrete
 prime with SCHÖNOX KH (1:3) or SCHÖNOX KH FIX .
- **wall substrates such as:**
 - smooth, sound concrete (formed)
 Sprayed-on daub (MG P III) or a bonding layer with SCHÖNOX Q4 RAPID applied with a 4 mm notched trowel. The bonding layer respectively the sprayed-on daub must be completely hardened before subsequent treatment. Before applying the sprayed-on daub, highly absorbent substrates can be damp wetted.
- **old water-resistant adhesive residues, almost completely removed**
 prime with SCHÖNOX SHP.
- **calcium sulphate substrates such as:**
 - calcium sulphate screeds
 prime with SCHÖNOX KH (1:1) (drying time at least 24 hours) or SCHÖNOX KH FIX (drying time at least 1 hour). We recommend a sanded sub-coat of SCHÖNOX GEA or SCHÖNOX HP RAPID for layer-thickness exceeding 10 mm. Instead of sanding, SCHÖNOX GEA or SCHÖNOX HP RAPID can be primed with SCHÖNOX SHP.
- **Breakouts, holes, repair of plastering**
 Make of a bonding slurry with 1 part SCHÖNOX KH, 3 parts of water and appr. 5 parts SCHÖNOX PL PLUS (spreadable consistency). Before applying the sprayed-on daub, highly absorbent substrates can be damp wetted. Pay attention that the mortar is applied wet in wet into the bonding slurry. For thick layers work in first a thin layer into the bonding slurry.

Mixing ratio

- For 25,0 kg SCHÖNOX PL PLUS approx. 5,0 l water

Sprayed-on daub:

- 1 part SCHÖNOX KH, 3 parts water and SCHÖNOX PL PLUS adjusted to a sprayable consistency.

Recommended method of working

- Using a clean receptacle, add SCHÖNOX PL PLUS to cold clean water to form a homogeneous mixture. Use of a mixer with 600 rpm is recommended.
- Do not mix more material than can be handled within 30 minutes.
- Apply SCHÖNOX PL PLUS in one layer, particularly for wall applications. If SCHÖNOX PL PLUS is multi-layered applied, layer thickness and strengths are not allowed to increase. The maximum layer thickness may not be exceeded in case of multi-layer application.
- Using SCHÖNOX PL PLUS for wall applications, particularly for smooth and sound substrates as well as for levelling in layer thickness > 20 mm we recommend a sprayed-on daub or a bonding layer with SCHÖNOX Q4 RAPID. If in doubt, please obtain supplementary information.
- Preparation of sprayed-on daub: See Mixing Ratio. On the cleaned and maybe matte wetted substrate apply the spray-on daub by e.g. using a trowel. Drying time approx. 2 - 3 hours. In case of high temperatures protect the sprayed-on daub against fast dehydration.
- For levelling works on concrete the levelling is done in accordance with the laid covering directly before the laying of the covering starts.
- Protect curing SCHÖNOX PL PLUS levelling layers from high ambient temperatures, direct sunlight and draughts.
- High temperatures accelerate, low temperatures slow down the setting.
- Clean tools in water immediately after use.

Packaging

- 25.0 kg paper sack

Storage

- Store SCHÖNOX PL PLUS in cool, dry conditions.

- Storage life of 6 months (in closed packaging).
- Opened packages should be closed immediately and used up as soon as possible.

Disposal

- Empty packaging completely and dispose of in accordance with regulations
- For the disposal of product residues, waste water and containers with adherent product residues please follow the local governmental regulations.

EMICODE

- EC 1^{PLUS}: very low emission

GISCODE

- ZP1 - cement products, low in chromate

EPD - Self-declaration

- Sika Deutschland GmbH declares that the product fulfills the criteria of one Environmental Product Declaration acc. to ISO 14025 and EN 15804
- Declaration available for download at www.schoenox.com at SCHÖNOX PL PLUS

Instructions

- All values are approximate and are subject to local climatic fluctuations.
- SCHÖNOX PL PLUS contains cement. Alkaline reaction when it comes in contact with moisture, therefore protect skin, eyes and respiratory system. Do not breathe in dust. In case of contact rinse immediately with plenty of water. In case of contact with eyes seek additional medical advice.
- Please follow the relevant product data sheets when using complementary products. If in doubt, we recommend obtaining further information from the manufacturer.

SCHÖNOX® PL PLUS

The applicable recommendations, guidelines, DIN regulations and safety data sheets are to be observed, together with the recognised architectural and engineering regulations. We guarantee that our products leave the factory in perfect condition. While our recommendations for use are based on tests and practical experience, they can only provide general guidance without any assurance as to product characteristics, since we have no influence over the conditions on site, the execution of the work or the method of processing. This product data sheet supersedes all previous editions.



The Sika management system is certified to ISO 9001 and 14001 by SQS

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